



EVO-STIK Sticks Like Clear

A High Strength, One Component, SM Polymer Adhesive

TECHNICAL SHEET NO: TDS01642 02/07/2024

SMART ADVANTAGES

- Excellent adhesion and initial grab
- Can be used in all weather conditions.
- Wide service temperature range of -40°C to +90°C

DESCRIPTION

EVO-STIK Sticks Like Clear is a high performance, one component, versatile adhesive offering a good initial grab and a high strength bond. It will bond most surfaces even if both are impervious and can be applied to damp or wet surfaces. EVO-STIK Sticks Like Clear is neutral curing, low odour universal transparent adhesive for interior and exterior use.

EVO-STIK Sticks Like Clear bonds to most surfaces including wood, concrete, brick, plaster, glass, ceramics, metals, rigid PVC, GRP insulation boards and foam polystyrene.



TECHNICAL CHARACTERISTICS

Colour	Clear
Form	Thixotropic paste
Specific Gravity	1.06 g/ml
Shore A hardness	30
Composition	Moisture curing SM Polymer system.
Application Rate	250 - 400 g/min
Application temperature	+5°C to +40°C
Curing time*	Skin Formation: 10 minutes
Elongation at Break	375%
Temperature Resistance	-40°C to +90°C
Tensile Strength	2.05 N/mm ²

* Cure through: Approx. 2mm/24 hours at 23°C/ 50% RH. Fully cured in approx. 24 hours depending on bead width, temperature, and humidity.

COVERAGE

- 44 metres of 3mm diameter bead per C20 cartridge
- 14 metres of 5mm diameter bead per C20 cartridge

APPLICATION

IMPORTANT: Before using EVO-STIK Sticks Like Clear refer to the relevant Health & Safety Data Sheet, available at www.bostik.com/uk.

PREPARATION

- Surfaces must be sound, clean, and free from any contaminants such as dust, oil, grease, and any loose material. Damp surfaces must be checked for weak or loose material on the surfaces that the presence of damp might hide.
- EVO-STIK Sticks Like Clear should not be used on surfaces contaminated by bitumen, and it is not suitable for continuously damp conditions.
- Cut off the dome at the top of the cartridge taking care not to damage the thread. Cut the nozzle to the desired width and angle. Screw the nozzle onto the cartridge.
- Insert the cartridge into a cartridge gun and repeatedly squeeze the trigger until the adhesive appears.

APPLICATION

- Apply parallel beads of adhesive to one of the surfaces, align and bring the surfaces together within 10 minutes.
- Beads 5mm in diameter are generally sufficient. For close fitting surfaces the bead may be reduced to 3mm diameter.
- The degree of separation of the beads of EVO-STIK Sticks Like Clear will depend upon the rigidity and weight of the panel, board or sign being bonded.
- A perimeter bead should not be applied as this can increase curing times.
- For rigid sheets 100 – 150mm separation between beads is generally sufficient for high loading but may be increased if the load is low (such as lightweight wallboards and foam polystyrene) where 200mm – 500mm is acceptable.
- For less rigid boards the separation may need to be quite small, and it is important to choose the correct bead size to ensure good contact on the mating surfaces.
- Clamp or support the materials until sufficient time has elapsed.

CLEANING

- Uncured product may be removed using cloths lightly dampened with white spirit, after carefully scraping off the bulk.
- Cured product requires mechanical removal.

STORAGE

- Store for up to 18 months from the date of manufacture when stored in original, unopened packaging under cool, dry

conditions within the temperature range of +5°C to +25°C and out of direct sunlight. Protect from frost.

PRECAUTIONS IN USE

EVO-STIK Sticks Like Clear is not suitable for PE, PP, PMMA, PC, PTFE, soft plastics, neoprene, and bituminous substrates. 2 EVO-STIK Sticks Like Clear is not suitable for continuously damp conditions. EVO-STIK Sticks Like Clear must not be used to bond natural stone and mirrors if the mirror is backed with plastic safety film. Do not bond mirrors to painted surfaces, as the decorative finish will be unable to support the load. EVO-STIK Sticks Like Clear should not be exposed to prolonged UV radiation, as the product can discolour and become less UV stable.

EVO-STIK Sticks Like Clear is paintable with water based and most 2 component paints. Synthetic paints can dry slower. It is recommended to test compatibility with any paints prior to applications.

For any application not covered, please contact Technical Services on +44 (0)1785 272625 or visit www.bostik.com/uk for advice.

Recommendations and suggestions are for guidance only since conditions of use are completely beyond our control.

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data sheet for EVO-STIK Sticks Like Clear, available at www.bostik.com/uk.

PACKAGING

Product codes	30614756	Clear C20 x 12
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