



EVO-STIK Sticks Like Adhesive Clear

A High Strength, One Component, SMP Polymer Adhesive

TECHNICAL SHEET NO: TDS01642 07/06/2023

SMART ADVANTAGES

- Excellent adhesion and initial grab
- Can be used in all weather conditions
- Wide service temperature range of -40°C to +90°C

DESCRIPTION

EVO-STIK Sticks Like Adhesive Clear is a high performance, one component, moisture curing adhesive that offers excellent initial grab and a high strength bond. It will bond most surfaces even if both are impervious and can be applied to damp or wet surfaces. EVO-STIK Sticks Like Adhesive Clear is low odour and a truly versatile adhesive suitable for interior and exterior use.

EVO-STIK Sticks Like Adhesive Clear bonds to most surfaces including wood, concrete, brick, plaster, glass, ceramics, metals, rigid PVC, GRP, insulation boards and foam polystyrene.



TECHNICAL CHARACTERISTICS

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| Colour | Clear |
| Form | Thixotropic paste |
| Specific Gravity | 1.06 g/ml |
| Shore A hardness | 30 |
| Composition | Moisture curing SMP Polymer based system |
| Application Rate | 250 – 400 g/min |
| Application temperature | +5°C to +40°C |
| Curing time * | Skin Formation: 10 minutes |
| Elongation at Break | 375% |
| Temperature Resistance | -40°C to +90°C |
| Tensile Strength | 2.05 N/mm ² |

* Cure through: Approx. 2mm/24 hours at 23°C/ 50% RH. Fully dry in approx. 1-2 days depending on bead width, temperature and humidity.

COVERAGE

- 44 metres of 3mm diameter bead per C20 cartridge
- 14 metres of 5mm diameter bead per C20 cartridge

APPLICATION

IMPORTANT: Before using EVO-STIK Sticks Like Adhesive Clear refer to the relevant Health & Safety Data Sheet, available at www.bostik.com/uk.

PREPARATION

- Surfaces must be sound, clean and free from contaminants such as dust, oil, grease and any loose material. Damp surfaces must be checked for weak or loose material on the surfaces that the presence of damp might hide.
- EVO-STIK Sticks Like Adhesive Clear should not be used on surfaces contaminated with bitumen and it is not suitable for continuously damp conditions.
- Cut off the dome at the top of the cartridge taking care not to damage the thread. Cut the nozzle to the desired width and angle. Screw the nozzle onto the cartridge.
- Insert the cartridge into a cartridge gun and repeatedly squeeze the trigger until the adhesive appears.

APPLICATION

- Apply parallel beads of adhesive to one of the surfaces, align and bring the surfaces together within 10 minutes.
- Beads 5mm in diameter are generally sufficient. For close fitting surfaces the bead may be reduced to 3mm diameter.
- The degree of separation of the beads of EVO-STIK Sticks Like Adhesive Clear will depend upon the rigidity and weight of the panel, board or sign being bonded.
- A perimeter bead should not be applied as this can increase curing times.
- For rigid sheets 100 – 150mm separation between beads is generally sufficient for high loading but may be increased if the load is low (such as wallboards and foam polystyrene) where 200mm – 500mm is acceptable.
- For less rigid boards the separation may need to be quite small, and it is important to choose the correct bead size to ensure good contact on the mating surfaces.
- Clamp or support the materials until sufficient time has elapsed.

CLEANING

- Uncured product may be removed using cloths lightly dampened with white spirit, after carefully scraping off the bulk.
- Cured product requires mechanical removal.

STORAGE

- Store for up to 18 months from the date of manufacture when stored in original, unopened packaging under cool, dry

conditions within the temperature range of +5°C to +25°C and out of direct sunlight. Protect from frost.

PRECAUTIONS IN USE

EVO-STIK Sticks Like Adhesive Clear will not bond Polyethylene, Polypropylene or Teflon. It should not be used on surfaces contaminated with bitumen. EVO-STIK Sticks Like Adhesive Clear is not suitable for continuously damp conditions. EVO-STIK Sticks Like Adhesive Clear must not be used to bond mirrors if the mirror is backed with plastic safety film. Do not bond mirrors to painted surfaces, as the decorative finish will be unable to support the load.

With prolonged exposure to UV radiation, EVO-STIK Sticks Like Adhesive Clear can discolour and become less UV stable. EVO-STIK Sticks Like Adhesive Clear is not suitable for use on natural stone.

EVO-STIK Sticks Like Adhesive Clear is not designed to be paintable with water based or 2 component paints. Synthetic paints can dry slower. It is recommended to test compatibility with any paints prior to application.

For any application not covered, please contact Technical Services on +44 (0)1785 272625 or visit www.bostik.com/uk for advice.

Recommendations and suggestions are for guidance only, since conditions of use are completely beyond our control.

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data sheet for EVO-STIK Sticks Like Adhesive Clear available at www.bostik.com/uk.

PACKAGING

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| Product codes | 30614756 | Clear C20 x 12 |
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