

EVO-STIK Mould Resistant Wall Tile Adhesive & Grout

A READY MIXED, WATERPROOF, WATERBASED ADHESIVE & GROUT

Date: 30 September 2019

YOUR SMART ADVANTAGES

- Ready to tile directly onto existing tiles or most other surfaces
- Mould resistant and waterproof
- Suitable for all sizes of ceramic wall tiles

USES

EVO-STIK Mould Resistant Wall Tile Adhesive & Grout is an easy to use, brilliant white, ready-mixed ceramic wall tile adhesive & grout. It is mould resistant and waterproof when set. Suitable for use in kitchen and bathroom areas subject to frequent and prolonged wetting and for domestic shower walls when applied by the solid bed method. EVO-STIK Mould Resistant Wall Tile Adhesive & Grout is suitable for use with surfaces such as cement rendering, plaster, plasterboard, old glazed tiles, wood and wood composite panels.

PRODUCT CHARACTERISTICS

Colour	Brilliant White						
Form	Structured paste						
Specific Gravity	1.8 approx.						
Composition	An acrylic aqueous emulsion with inorganic extenders.						
Product Codes	30812620 Handy x 12 30811580 Economy x 12 30812623 Standard x 1 30812624 Large x 1						
	30812625 Extra Large x 1						

	Fact Sheet No.: TDS00013			
Storage/Shelf Life	Store for up to 24 months from date of manufacture when stored in original, unopened packaging under cool, dry conditions within the temperature range of +5°C to +30°C and out of direct sunlight. Protect from frost.			
Solids Content	80% approx.			
TYPICAL PERFORMAN	NCE DATA (app	orox.)		
Application Temperature	+5°C to +30°C			
Service Temperature	-20°C to +70°C			
Open Time	20 minutes at 20°C			
Coverage	Sizes	Notched Trowel	Solid Bed	
	Economy	1.1m²	0.35m ²	
	Standard	2.6m ²	1.3m ²	
	Large	5.3m ²	2.6m ²	
	Trade	10.5m ²	5.3m ²	
	Grouts up to 6m² per kg			
	Coverage is dependent upon nature of the substrate, the adhe bed thickness, the tile dimensions the width of the grout joints.			
Drying Times	As Adhesive: 24 hours at 20°C on standard backgrounds. 72 hours at 20°C on impervious backgrounds. As Grout: 24 hours.			

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DIRECTIONS FOR USE

IMPORTANT: Before using EVO-STIK Mould Resistant Wall Tile Adhesive & Grout, refer to the relevant Health & Safety Data Sheet, available at www.bostik.com/uk.

PREPARATION

- 1. Surfaces must be rigid, dry, flat, clean, and free from paint, grease, dust or any loose flaky material.
- 2. Remove wallpaper, other paint and any other weakly bonded finishes.
- 3. If tiling over old ceramic tiles, ensure they are clean and secure. Re-fix where loose. If tiling onto new brickwork or plaster, allow up to 4 weeks to dry completely before tiling.
- 4. Prime plaster with a diluted EVO-STIK Evo-Bond PVA at 1 part PVA to 4 parts water. Allow to dry until a dry film has formed. Drying time will be dependent upon ambient conditions.
- 5. Loosely nail a wooden batten horizontally to the wall at least one tile height from the lowest point you are tiling to e.g. skirting board. Use a spirit level to ensure batten is level.
- Try to ensure that it is not necessary to cut thin pieces of tile above or below the batten as this can look untidy. If possible, cut tiles should be placed in corners and edges where they are not so noticeable.
- 7. Measure tile widths across the batten then mark a vertical line with a plumb line down the centre of the area to be tiled. Mark the wall behind the string line and loosely nail the wooden batten vertically to the wall along the marks. Check the batten is vertical with the spirit level.

APPLICATION

8. Do not apply at temperatures below 5°C

Notched Trowel Method (dry areas):

- 9. Spread the adhesive onto the wall with a plane trowel, or float, to a depth of 3mm.
- 10. Spread only sufficient material for about 20 minutes tiling work, i.e. about 1m², less in higher ambient conditions.
- 11. 'Comb' the adhesive immediately with a notched trowel, e.g., one having 6mm x 6mm notches at 12mm centres.
- 12. Press the dry tiles with a slight twisting action into the adhesive.
- 13. It is recommended to occasionally lift a tile to check that adequate contact and wetting out is being achieved. Most of the back of each tile should be in good contact with the adhesive.
- 14. Continue tiling in small areas finishing with the bottom row. Ideally, cut tiles should be located at the edges. Remove the baton and fix the final row of tiles.

Solid Bed Method (wet areas):

- 15. For areas that will be frequently wet, including shower walls, the adhesive should be spread on the background to a depth of 3mm, and then 'combed' very lightly, simply as a means of levelling any projections.
- 16. The dry tiles should then be pressed into the adhesive bed, ensuring no voids are left behind them.

Spacing of Tiles:

- 17. If self-spacing tiles are being used, they will automatically give the correct spacing for the tiles. If self-spacing tiles are not being used, joints of between 1.5mm to 3mm should be left around each tile by the insertion of tile spacers during the fixing.
- 18. Ceramic tiles should never be fixed with tight joints.
- 19. Minor adjustments to the position of a tile may be made up to 5 minutes after the application.
- 20. Tile spacers may be carefully removed approx. 1 to 2 hours after application, when the adhesive has dried sufficiently.

Drying Times:

21. Leave the tiles for at least 24 hours before grouting to ensure the adhesive is dry. Impervious/non-porous backgrounds may need up to 72 hours under good drying conditions.

GROUTING

- 22. Working in areas of 0.5m² apply grout firmly into the tile joints using the grouting edge of the spreader and remove any excess immediately from the face of the tiles.
- 23. As a section is grouted return to the previous area and gently wipe along the joint with a damp sponge to smooth and compact the grout.
- 24. Keep cleaning the tiles avoiding the grout with a moist cloth to ensure all films of grout are removed.
- 25. Polish the completed work with a clean, dry cloth. Tiled areas subject to direct wetting, e.g. showers, should be left to dry for 7 days before being used.

CLEANING

- 26. Whilst it is still wet, surplus adhesive must be removed immediately from surfaces using a damp cloth.
- 27. Clean tools and equipment immediately after use with warm water. As the adhesive dries to a water resistant residue, an abrasive pad may be found to be of assistance.

PRECAUTIONS IN USE

EVO-STIK Mould Resistant Wall Tile Adhesive & Grout is not suitable for areas of continuous immersion, e.g. swimming pools. Do not apply in temperatures below 5°C. When applied in areas subject to frequent or prolonged wetting, the background must be water resistant. For any application not covered please contact Technical Services on +44 (0)1785 272625 or visit www.bostik.com/uk for advice.

Recommendations and suggestions are for guidance only, since conditions of use are completely beyond our control.

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data Sheet for EVO-STIK Mould Resistant Wall Tile Adhesive & Grout, available at www.bostik.com/uk.

BOSTIK HOTLINE

Smart help +44 (0) 1785 272625

CONSTRUCTION PRODUCT REGULATION DECLARATION OF PERFORMANCE

No: TDS00013

Product Description:	EVO-STIK Mould Resistant Wall Tile Adhesive & Grout		
Product Code:	5000403111339,5010591999657, 5010591416529, 5010591416536, 5010591416543		
Intended Use:	Improved dispersion adhesive with extended open time and reduced slip for internal tiling		
Manufacturer: Contact Address:	Bostik Ltd Ulverscroft Road Leicester LE4 6BW		
System of Assessment:	System 3		
Harmonised Standard:	EN12004:2007+A1:2012		
Notified Body:	The notified body No.NB1289 carried out the determination of the product type on the		
	Basis of type testing on samples taken by the manufacturer under system 3 and issued the Test report (131338)-5697, 143695-18526 and 155391-30915		

Declared Performance: D2TE

Essential Characteristics	Performance	Harmonised technical specification		
Reaction to fire	F			
Initial Shear adhesion strength	≥1N/mm²			
Shear adhesion strength after heat aging	≥1N/mm²			
Adhesion strength after water immersion	≥ 0.5 N/mm ²			
Adhesion strength at elevated temperature	≥1N/mm²	EN12004:2007+A1:2012		
Slip	≤ 0.5 mm			
Extended open time: tensile adhesion strength	≥ 0.5 N/mm2 after not less than 30 minutes			
Dangerous substances	See MSDS			

The performance of the product EVO-STIK Mould Resistant Wall Tile Adhesive & Grout is in conformity with the declared performance shown in the table above.

This declaration of performance is issued under the sole responsibility of Bostik Ltd.

Signed for and on behalf of Bostik Ltd by:

Name: Alison Jamieson

Function: S.H.E.Q. Manager

Signature: Afamiesz

Date: April 2014

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Full information on these products and advice on application is freely available from our fully trained staff throughout the country. In addition, specialist technical advice is available from our Technical Services Department. This TDS supersedes all previous TDSs relating to the Products, and users of it must ensure that it is the current issue. Destroy all previous TDS, and if in any doubt, contact the Company, quoting the code number in the top right hand corner on the front of this document.

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