

EVO-STIK Super Concentrate PVA

BUILDING ADHESIVE, PRIMER & SEALER

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Fact Sheet No.: TDS02008

YOUR SMART ADVANTAGES

- Super Concentrate PVA delivers the performance professionals demand
- Conforms to BS 5270 & EN 204 D1
- For plastering, priming, sealing, dustproofing and bonding

USES

EVO-STIK Super Concentrate PVA gives great results at up to 8/1 dilution. It is ready to use and is suitable for a wide range of building jobs. It is a highly effective adhesive, primer, bonding agent and dustproofing agent. EVO-STIK Super Concentrate PVA is a highly concentrated PVA and is suitable for interior use in dry service conditions only. For damp or external situations use Bostik Cementone SBR or EVO-STIK Waterproof PVA.

EVO-STIK Super Concentrate PVA bonds most materials, provided one of the surfaces has a degree of porosity e.g. timber, plywood, blockboard, chipboard, fibreboard, expanded polystyrene, polyurethane foam, concrete, brick, masonry, stone and slate.

EVO-STIK Super Concentrate PVA can be used as a primer to improve adhesion to porous or difficult surfaces prior to plastering.

EVO-STIK Super Concentrate PVA can be used as a sealer to reduce dusting of concrete and plaster surfaces.

PRODUCT CHARACTERISTICS

Colour	White, dries to a transparent film
Form	Liquid
Specific Gravity	1.08 approx.
Composition	Polyvinyl acetate emulsion
Product Code	30613201 5 litre polyjerry x 4

Storage/Shelf Life

Store and transport securely in an upright position. Ensure the lid is secure. Store for up to 12 months from date of manufacture when stored in original, unopened packaging under dry conditions within the temperature range of +5°C to +25°C and out of direct sunlight. Protect from frost.

TYPICAL PERFORMANCE DATA(Approx.)

Application Temperature

+5°C to +25°C

Certification

Independently tested to:
BS5270 (plastering)
EN 204 D1 (woodworking)

Coverage (undiluted)

6 - 14m² per litre depending on application thickness and substrate

Open Time

5 to 7 minutes*

Tack Duration

10 to 90 minutes*

Bonding

Maximum strength is attained in 24 hours*

Priming

Dries after approx. 1 hour*

Solvent for Cleaning

Warm soapy water

* depending on temperature, humidity, coating weight and substrate

DIRECTIONS FOR USE

IMPORTANT: Before using EVO-STIK Super Concentrate PVA refer to the relevant Health & Safety Data Sheet, available at www.bostik.com/uk.

PREPARATION

1. Surfaces must be sound, dry, clean and free from grease, dust and loose material.

2. Shake well before use.
3. The adhesive can be applied by brush, roller, spreader, or from a squeezable plastic bottle.
4. Bonding work must be done when the adhesive is still wet or tacky, but when using as a primer the adhesive must be left to dry.

APPLICATION

Primer

Porous Surfaces e.g. clay brick, sand/cement renders, cement sheet etc.

5. Dilute 1 part EVO-STIK Super Concentrate PVA to 8 parts water by volume. Apply to the surface and allow to dry.

Non-Porous Interior Surfaces e.g. glazed tiles and sound oil painted surfaces.

6. Apply EVO-STIK Super Concentrate PVA undiluted to the surface and allow to dry.

Plastering

Preparation

7. Ensure the surface to be plastered is clean, sound & dry and can support the weight of new plaster. Any loose or flaking material must be removed before applying PVA or plaster. Do not apply PVA over loose paint or any wallpaper.

To Bond New Plaster to Porous Surfaces e.g. matt paint.

8. Apply a single coat of 1 to 4 parts PVA to 2 parts water. Exactly dilution will depend upon the background suction, temperature and humidity. Ensure enough PVA is used so that the single coat remains tacky in the time needed to apply the plaster. For very porous backgrounds two coats may be required.

To Bond New Plaster to Very Porous Surfaces e.g. old plaster.

9. Prime the surface with 1 part EVO-STIK Super Concentrate PVA to 8 parts water by volume. When dry, coat the surface with a mixture of 2 parts EVO-STIK Super Concentrate PVA to 1 part water by volume and whilst still wet or tacky apply the plaster.

To Bond New Plaster to Non-Porous Surfaces e.g. glazed tiles.

10. Apply an undiluted coat of EVO-STIK Super Concentrate PVA and apply the plaster while the PVA is tacky.

Bonding Agent

Interior Cement Render:

Dry Porous Interior Surfaces – for rendering onto pre-cast concrete, brick and other backings of a highly porous nature.

11. Prime the surface with 1 part EVO-STIK Super Concentrate PVA to 8 parts water by volume.
12. Once the priming coat has dried apply a bonding coat of 2 parts EVO-STIK Super Concentrate PVA diluted with 1 part water by volume.
13. Allow film to develop tack.

14. Apply render in coats no greater than 10mm thick to a maximum thickness of 16mm.

Non-Porous Interior Surfaces:

15. Apply undiluted EVO-STIK Super Concentrate PVA as a bonding coat; apply plaster while it is still wet or tacky.

Dust Sealer

For sealing dusty surfaces e.g. concrete, composite and terrazzo interior surfaces:

16. Dilute 1 part EVO-STIK Super Concentrate PVA to 8 parts water by volume.
17. Apply 1 or 2 coats to the surface.

Adhesive

To Bond most Types of Wood Under Dry Conditions:

18. Apply undiluted EVO-STIK Super Concentrate PVA to one surface. Join surfaces immediately and apply weight or clamp joint for at least 1 hour. Porous substrates may require priming first with 1 part EVO-STIK Super Concentrate PVA to 8 parts water by volume and allowed to dry before applying the adhesive coat.
19. Under normal conditions, joints can be handled carefully after 1 hour, although setting times may vary depending on the surface porosity and ambient conditions.
20. Full bond strength is normally obtained in 24 hours.
21. To obtain a longer open time (above method is usually 5 to 7 minutes), prime with a mixture of 1 part EVO-STIK Super Concentrate PVA to 8 parts water by volume. When the priming coat is dry, apply the adhesive coat.

CLEANING

22. Clean tools and equipment immediately after use with warm soapy water before EVO-STIK Super Concentrate PVA has dried.

PRECAUTIONS IN USE

For damp or external situations use Bostik SBR. EVO-STIK Super Concentrate PVA should not be used in areas subject to frequent wetting. Do not apply below 5°C. For internal use only in dry service conditions. EVO-STIK Super Concentrate PVA can be used as a primer before painting when used according to paint manufacturers recommendations and instructions. EVO-STIK Super Concentrate PVA should not be used for rendered surfaces subject to constant immersion in water e.g. swimming pools. The product is not designed to harden concrete floors. The product will not bond two non-porous surfaces – in such cases, use an appropriate contact adhesive such as EVO-STIK 528, EVO-STIK Impact or EVO-STIK Safe 80. EVO-STIK Super Concentrate PVA is not suitable for structural bonding or continuous load bearing applications.

For any application not covered please contact Technical Services on +44 (0)1785 272625 or visit www.bostik.com/uk for advice.

Recommendations and suggestions are for guidance only, since conditions of use are completely beyond our control

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data sheet for EVO-STIK Super Concentrate PVA, available at www.bostik.com/uk.

BOSTIK HOTLINE

Smart help +44 (0) 1785 272625



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